

1302145

tarmac rally - race

Bmw M10 B18 105hp

I-4cyl 1.8L 8v SOHC (RP/RP)



intake

exhaust

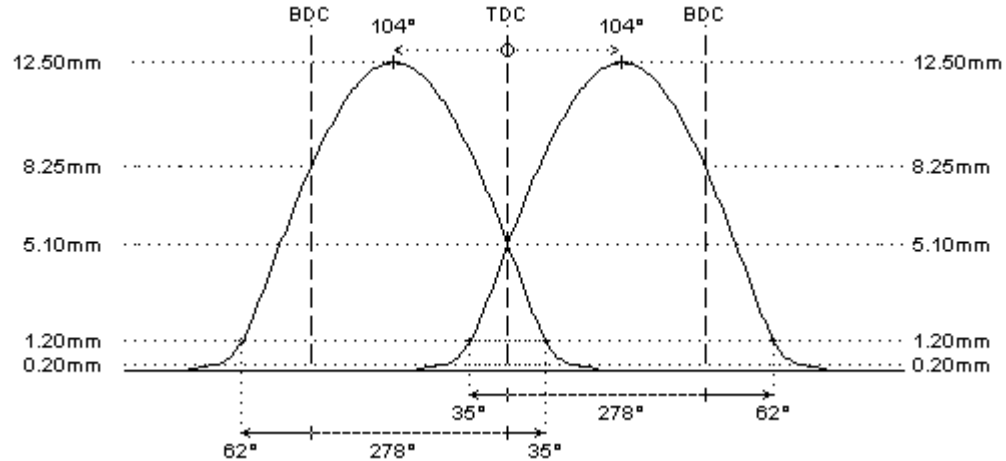
camshaft data:

lash ramp	: 0.20mm	: 0.20mm
duration @ 0.1mm	: 314°	: 314°
duration @ 1.0mm	: 277°	: 277°
valve lift	: 12.45mm	: 12.45mm
cam lift	: 9.50mm	: 9.50mm
lobe angle	: 104°	: 104°
timing @ 1.0mm	: 35° / 62°	: 62° / 35°
valve lift @ TDC	: 5.10mm	: 5.10mm

parts setup:

cam wheels :	:	:
follower	: O.E.M.	: O.E.M.
valve lash	: O.E.M.	: O.E.M.
valve	: O.E.M.	: O.E.M.
valve locks	: O.E.M.	: O.E.M.
upper retainer	: 99326	: 99326
lower retainer	: not available	: not available
exterior spring	: PAC-E95009	: PAC-E95009
interior spring	: PAC-I95009	: PAC-I95009
fitted load / length	: 40kg @ 34.0mm	: 40kg @ 34.0mm
max. load / lift	: 111kg @ 13.0mm	: 111kg @ 13.0mm

REMARKS :



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Please use the correct part number code for your engine:

- **13001xx**: small bearing (42.95mm-41.95mm-34.95mm), right gear
- **13002xx**: small bearing (42.95mm-41.95mm-34.95mm), left gear
- **13021xx**: big bearing (44.95mm-43.95mm-34.95mm), right gear
- **13022xx**: big bearing (44.95mm-43.95mm-34.95mm), left gear

FOR COMPETITION APPLICATIONS ONLY. Following details must be verified:

- the camshafts must turn smooth in the cylinderhead, provide free travel by machining where needed
- distance between valve seal and retainer at full lift must be 0.6mm at least
- minimum valve spring travel of 1.0mm at full lift must be provided
- distance between valve and piston 1.0mm (pref. 1.5mm). check 5-15° before TDC on exhaust, and after TDC on intake

if required, machine cylinder head and / or use solid shims to adjust spring load

ONLY for use in competition engines with independent engine management (throttle position sensor) or carburettors

We have two types of adjustable cam sprockets available:

- TBM010: single chain
- TBM012: double chain