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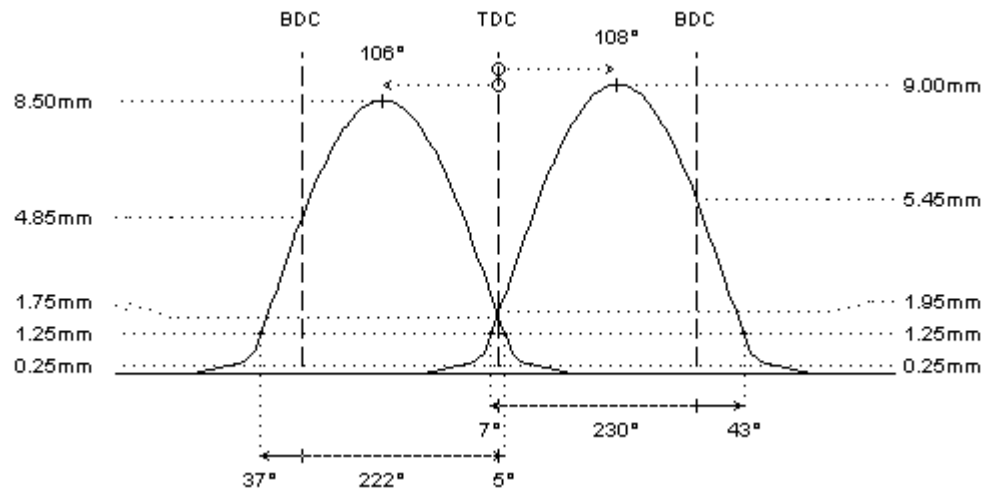
hot street - dirt track

Ford ZH16S Sigma, 99hp

I-4cyl 1.6L 16v DOHC (DTs/DTs)



	intake	exhaust
camshaft data:		
lash ramp	: 0.25mm	0.25mm
duration @ 0.1mm	: 268°	260°
duration @ 1.0mm	: 230°	222°
valve lift	: 9.00mm	8.50mm
cam lift	: 9.00mm	8.50mm
lobe angle	: 108°	106°
timing @ 1.0mm	: 7° / 43°	37° / 5°
valve lift @ TDC	: 1.95mm	1.75mm
parts setup:		
cam wheels :	:	:
follower	: O.E.M.	: O.E.M.
valve lash	: O.E.M.	: O.E.M.
valve	: O.E.M.	: O.E.M.
valve locks	: O.E.M.	: O.E.M.
upper retainer	: O.E.M.	: O.E.M.
lower retainer	: O.E.M.	: O.E.M.
exterior spring	: PAC-199891	: PAC-199891
interior spring	:	:
fitted load / length	: 26kg @ 35.0mm	: 26kg @ 35.0mm
max. load / lift	: 47kg @ 12.0mm	: 47kg @ 12.0mm



REMARKS :

- # for engines with 28mm cam followers / 25mm lash adjustment shims (between cam and follower), please contact Cat Cams if different
- # FOR COMPETITION APPLICATIONS ONLY. Following details must be verified:
 - the camshafts must turn smooth in the cylinderhead, provide free travel by machining where needed
 - distance between valve seal and retainer at full lift must be 0.6mm at least
 - minimum valve spring travel of 1.0mm at full lift must be provided
 - distance between valve and piston 1.0mm (pref. 1.5mm). check 5-15° before TDC on exhaust, and after TDC on intake
- # ONLY for use in competition engines with independent engine management (throttle position sensor) or carburetors

REMARKS :

if required, use extra shim on the lower retainer for increased load